

2025 WSC Summary of Rule Changes *

2024	2025
1.3 Competitor Questions	
Questions can be directed to the WSC Secretariat prior to the WSC Event.	Any questions or inquiries must be submitted to the WSC Secretariat no later than seven(7) days prior to the event.
2. THE COMPETITION 2.1 Summary	
<p>D. Competitors are required to use only the water controlled by the sponsored water system. The water quality will be calibrated to achieve the following standards.</p> <p>At rehearsal, Competitors are able to use sponsored water which will be used for their competition.</p>	<p>D. Competitors must use the water from the hot water dispenser provided on stage by the official sponsor, for Siphon brewing purposes. The dispenser will be supplied exclusively with water filtered through the sponsor's designated purification system. The water quality will be calibrated to achieve the following standards.</p> <p><i>*Competitors will be permitted to collect competition water for preparation and testing purposes, following the orientation held on the day prior to the final.</i></p>
2.2.1 Blended Coffee	
E. It is not allowed to filter the coffee liquid brewed in flasks with another equipment or to add anything to it.	<p>E. The brewed blended coffee extracted into flask must remain in the flask if cooling is required; transferring it to another vessel, or cooling it through direct contact with any external object is not permitted. The brewed coffee must be poured directly from the flask into the serving cups.</p> <p>Further filtration of the siphon-brewed coffee or the addition of any substances to the liquid is strictly prohibited. (Note: The evaluation is based on the coffee brewed using the designated siphon equipment. This rule is intended to prevent any contamination or unintended alterations to the coffee's flavor or aroma due to transfer or external contact.)</p>

** Please note that this document outlines only the major revisions, not all changes in full detail.*

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3. COMPETITION PROCEDURE 3.1. Summary	
A. The competition station will be numbered “1” and “2”.	A. The competition stations will be labeled “1” and “2”. The actual distance between each competition station and judges' table may vary depending on the venue layout.
4.1 Machine Table	
Competitors must use the siphon table supplied for the WSC by the official WSC sponsor. The WSC-provided siphon table's heat source is a halogen lamp. The positions of siphon table, IH cooking plate to boil hot water in the pot, and hot water supply are fixed as showed in the above diagram. Location of other equipment will be decided by each Competitor.	Competitors are required to use the "Hikari Siphon Table" provided by WSC and its official sponsor. The table's heat source is a halogen heater. Modifications or adjustments to the settings are NOT permitted. The positions of the Siphon Table, the IH heater for boiling water in a pot, and the hot water dispenser are fixed as shown in the diagram above. Competitors may arrange all other equipment at their own discretion.
6.5 Hot Water for Flask	
Competitors must fill a flask with any volume of hot water at the end of Preparation Time to keep the temperature of the siphon. Once the Competition/Performance Time has begun, there is a task to throw away the hot water before brewing.	Competitors must fill a flask with any volume of hot water at the end of Preparation Time to keep the temperature of the siphon. Once the Competition/Performance Time has begun, there is a task to throw away the hot water before brewing. If a competitor forgets to add hot water into the flask during the preparation time, the Head Judge will notify the competitor before the performance time begins. The competitor may then add any desired amount of hot water. However, a 6-point deduction will be applied to the Head Judge's score sheet.

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